



1 Applied *paste opaque*



2 Applying the *opaque dentin*



3 Reduced *dentin* (cutback)

Individual layering of Sakura Interaction



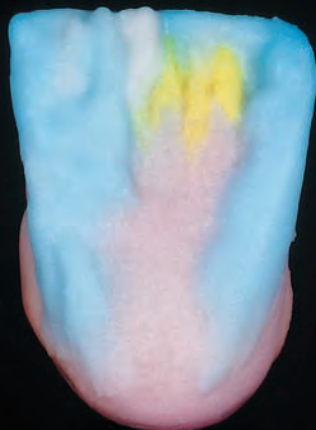
4 Applied *action i-dentin*



5 Applying *x-tra incisals*



6 *incisal* framework



7 Sandwich layering with *incisal*

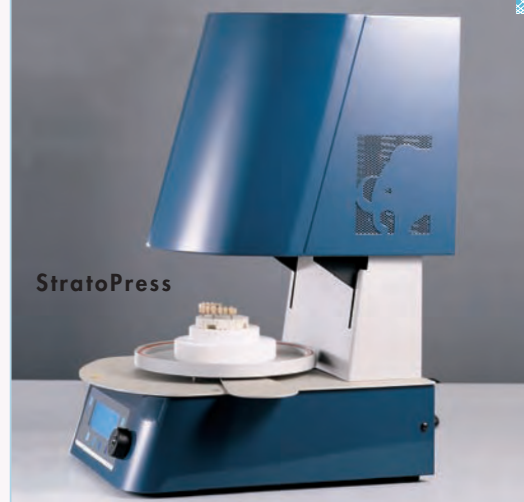


8 Fully covered with *incisal*



9 *Palatal* covering

StratoPlus/StratoPress (General firing programme)		Paste opaque	1st Dentin	2nd Dentin	Glaze
Preheating and starting temperature	(°C)	400	450	450	450
Predrying and preheating time	(min)	7	5	4	4
Rate of increase	(°C/min)	60	60	60	60
Final temperature	(°C)	920	850	845	810
Retention time with vacuum	(min)	1	1	1	
Retention time without vacuum	(min)	1	1	1	1,5
Vacuum on	(°C)	400	450	450	-
Vacuum off	(°C)	920	850	845	-



### Important notice:

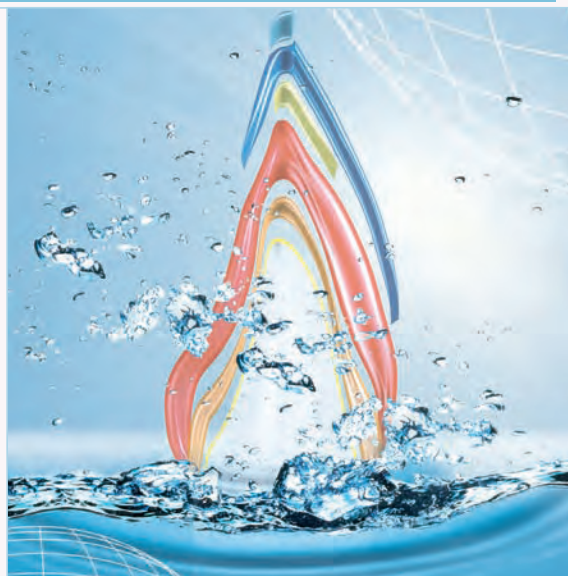
The firing temperatures indicated are target values. Temperatures may vary from one ceramic furnace to another and must be adapted accordingly.

### Choice of sub-structure (indication):

Sakura Interaction is the low expanding, low-melting dental ceramic for zircon oxide sub-structures. Sakura Interaction can be easily fired on zircon oxide sub-structures with a thermal expansion coefficient between 10.0 and 10.6 µm/m.K (25-500°C).

### Contraindication:

If patients are known to be allergic to any of the components, the material should not be applied.



### Preparation of sub-structures:

In preparing sub-structures, please follow the instructions presented in the manufacturer's manual.

paste opaque	A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
opaque dentin	A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
dentin	A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
action i-dentin	1A2		3A4			1B2		3B4		1C2		3C4		1A2	1B2	1C2
x-tra incisal	x-tra i blue/x-tra i red/x-tra i grey/x-tra i orange/x-tra i clear															
	x-tra i bright/x-tra i medium/x-tra i dark															
incisal	58	59	60	57	59	60	59	60	59	60	59	60	59	60	59	

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Elephant



dental health products

Rx only Type 1 dental ceramic Made in Holland ISO 6872

CE 0344 01-mar-2005